



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	871	6591A 3	CYLINDER BLOCK AND CRANKCASE	1		
2	1161	5940A 2	END CAP ASSEMBLY, UPPER	1		
3	26	29476	OIL SEAL	1		
4	25	47254	"O" RING	1		5
5	15	73644A 1	SHIM ASSEMBLY	AR	END CAP TO CRANKCASE (.006	6
6	10	73169	SCREW, END CAP MOUNTING (1	4		
7		76367	POINTER, TIMING	1		
8	10	35585	SCREW, TIMING POINTER ATTA	1		
9	12	20533	WASHER, TIMING POINTER SCR	1		
10	1148	5410A 1	END CAP ASSEMBLY, LOWER	1		
11	26	29476	OIL SEAL	2		
12	25	32546	"O" RING	1		5
13	15	20085A 1	SHIM, END CAP TO CRANKCASE	AR		6
14	10	30225	SCREW, END CAP MOUNTING (1	3		
15	27	73665	GASKET, WATER JACKET COVER	1		5
16		76198	GASKET, WATER JACKET - CYLIN	1		
17	10	53167	SCREW	16	WATER JACKET COVER TO CYL	
18	12	70132	WASHER	16	WATER JACKET COVER FASTEN	
19	27	72510	GASKET, CYLINDER BLOCK TO E	1		5
20		73436	PLATE, BAFFLE - EXHAUST MAN	1		
21	27	72508	GASKET	1	BAFFLE PLATE TO EXHAUST MAN	5
22		78277A 1	COVER, EXHAUST MANIFOLD	1		
23	10	53576	SCREW, MANIFOLD COVER MOL	18		
24	1021	3514	COVER, CYLINDER BLOCK	1		
25	27	72505	GASKET, CYLINDER BLOCK COVE	1		5
26	10	69100	SCREW, CYLINDER BLOCK COVE	12		
27		73320	COVER, TRANSFER PORT - TOP	1		
27		73321	COVER, TRANSFER PORT - BOT	1		
28	27	73645	GASKET, TRANSFER PORT COVI	1		5
29	10	49668	SCREW, TRANSFER PORT COVE	14		
30		37440	BRACKET, MOUNT SUPPORT - C	1		
31	10	24234	SCREW, BRACKET TO CYLINDEF	1		
32		46933A 3	GROUND STRAP ASSEMBLY	2	EXHAUST COVER SCREW	
33	10	62568	SCREW, GROUND STRAP ATTA	2		
34	22	68307	PLUG, PIPE - CYLINDER BLOCK	1		
--	27	73645A76	GASKET SET			